

REASSEMBLY

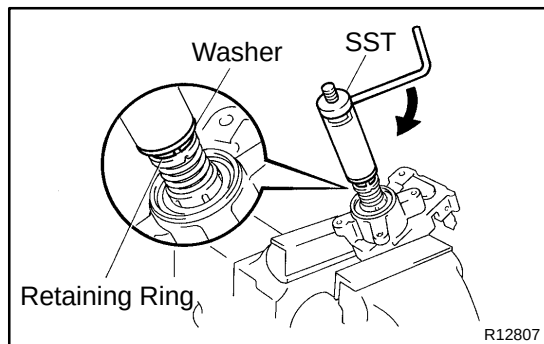
NOTICE:

When using a vise, do not overtighten it.

1. **COAT WITH MOLYBDENUM DISULFIDE LITHIUM BASE GREASE (See page SR-9)**

2. **INSTALL TILT LEVER**

Install the tilt lever with the tilt lever lock shaft.



3. **INSTALL MAIN SHAFT ASSEMBLY**

- (a) Install the inner race, upper bearing inner race seat, compression spring and spring retainer.
- (b) Install a new retaining ring to the main shaft assembly.
- (c) Install the washer of SST to the main shaft assembly.
- (d) Install SST to the main shaft assembly, as shown in the illustration.

SST 09612-07010

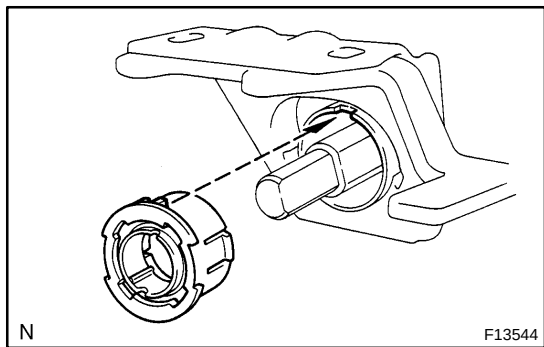
- (e) Using SST, push down the retaining ring until it fits into the shaft groove.

NOTICE:

Do not bend the universal joint of the main shaft assembly more than 20°.

HINT:

Hold the main shaft assembly with your hand so that it does not rotate.



4. **INSTALL LOWER SHAFT ADAPTER AND LOWER SHAFT BUSHING**

Align a ditch of the tube and projection of the lower shaft bushing, and install the lower shaft adapter and lower shaft bushing in the column tube assembly.

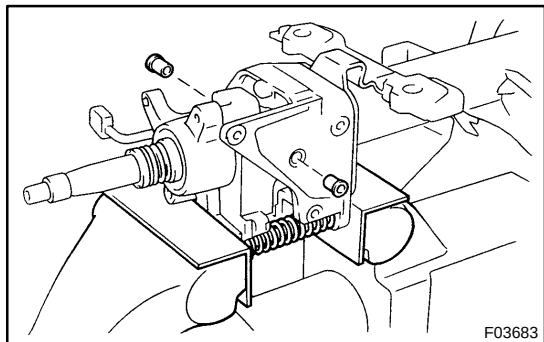
5. **INSTALL STEERING COLUMN HOUSING SUPPORT**

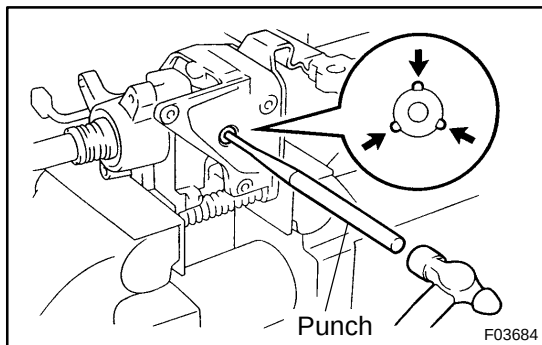
- (a) Install the 2 new tilt No. 1 stopper.
- (b) Install the steering column housing support with the 4 new torx bolts.

Torque: 19 N·m (190 kgf·cm, 14 ft·lbf)

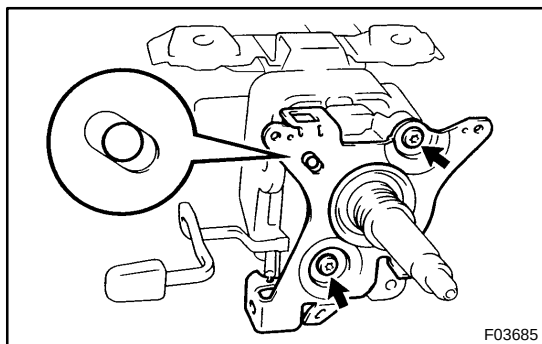
6. **INSTALL STEERING COLUMN HOUSING**

- (a) Install the steering column housing with the main shaft assembly into the column tube assembly.
- (b) Install the tilt spring and spring guide.
- (c) Using a vise to hold the column housing and column housing support.
- (d) Temporarily install 2 new pivot pins.





- (e) Using a punch and a hammer, tap in the pivot pin.
- (f) Using a pin punch, stake on 3 places evenly around the hole as shown in the illustration.



7. INSTALL TURN SIGNAL BRACKET

Install the turn signal bracket with the 2 new screws.

Torque: 7.5 N·m (75 kgf·cm, 65 in·lbf)

HINT:

Set the hole of the bracket and projection of steering column housing.

8. INSTALL RELEASE LEVER SPRING

9. INSTALL PARK LOCK CABLE (See page [AX-20](#))

10. INSTALL SHIFT LEVER HOUSING

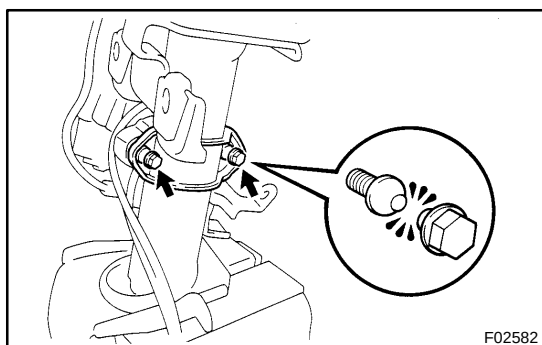
Install the shift lever housing with the 3 screws.

Torque: 12 N·m (120 kgf·cm, 9 ft·lbf)

11. INSTALL SHIFT LEVER

Install the shift lever with the screw.

Torque: 12 N·m (120 kgf·cm, 9 ft·lbf)



12. INSTALL COLUMN UPPER BRACKET AND COLUMN UPPER CLAMP

- (a) Install the column upper bracket and column upper clamp with 2 new tapered-head bolts.
- (b) Tighten the 2 tapered-head bolts until the bolt heads break off.

13. INSTALL IGNITION KEY CYLINDER ILLUMINATION